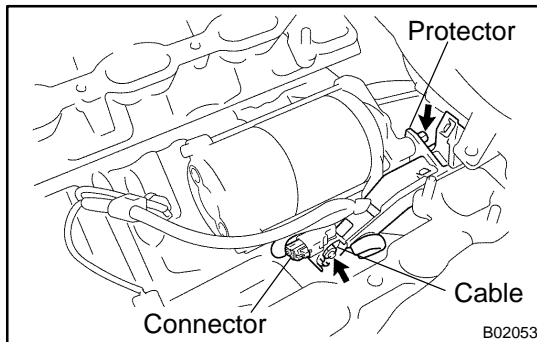


## INSTALLATION

### 1. INSTALL STARTER

- (a) Install the starter with the 2 bolts.

**Torque: 37 N·m (380 kgf·cm, 27 ft·lbf)**



- (b) Connect the starter cable with the nut.

**Torque: 9.8 N·m (100 kgf·cm, 87 in·lbf)**

- (c) Install the engine wire protector to the starter with the bolt.

- (d) Connect the starter connector.

### 2. INSTALL REAR WATER BYPASS JOINT

(See page [EM-60](#))

### 3. INSTALL WATER BYPASS PIPE (See page [EM-60](#))

### 4. INSTALL UPPER AND LOWER INTAKE MANIFOLDS ASSEMBLY (See page [EM-60](#))

### 5. INSTALL THROTTLE BODY (See page [SF-40](#))

### 6. INSTALL INTAKE AIR CONNECTOR PIPE

### 7. FILL WITH ENGINE COOLANT (See page [CO-2](#))

### 8. CHECK THAT ENGINE STARTS

### 9. START ENGINE AND CHECK FOR ENGINE COOLANT AND FUEL

### 10. INSTALL V-BANK COVER